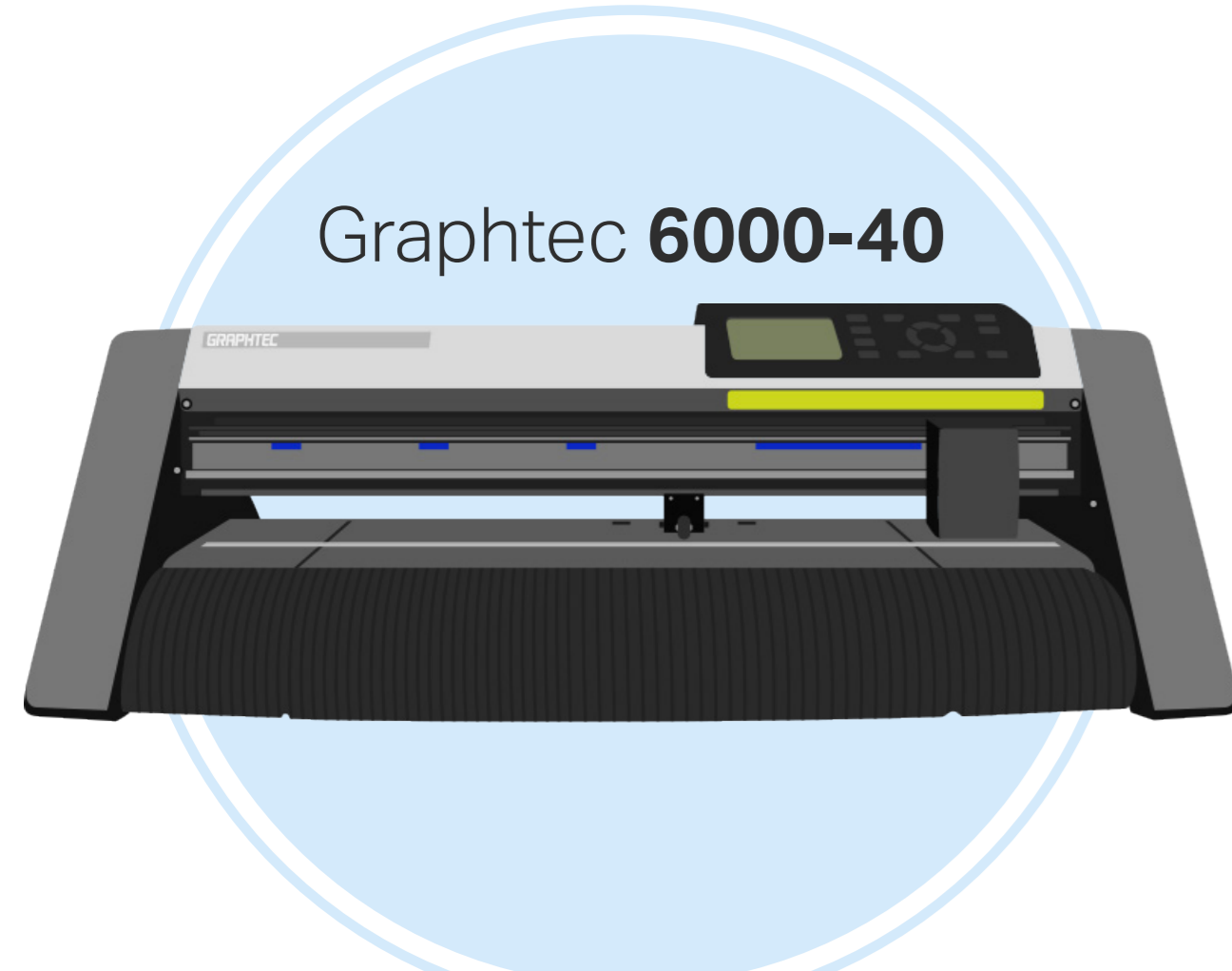


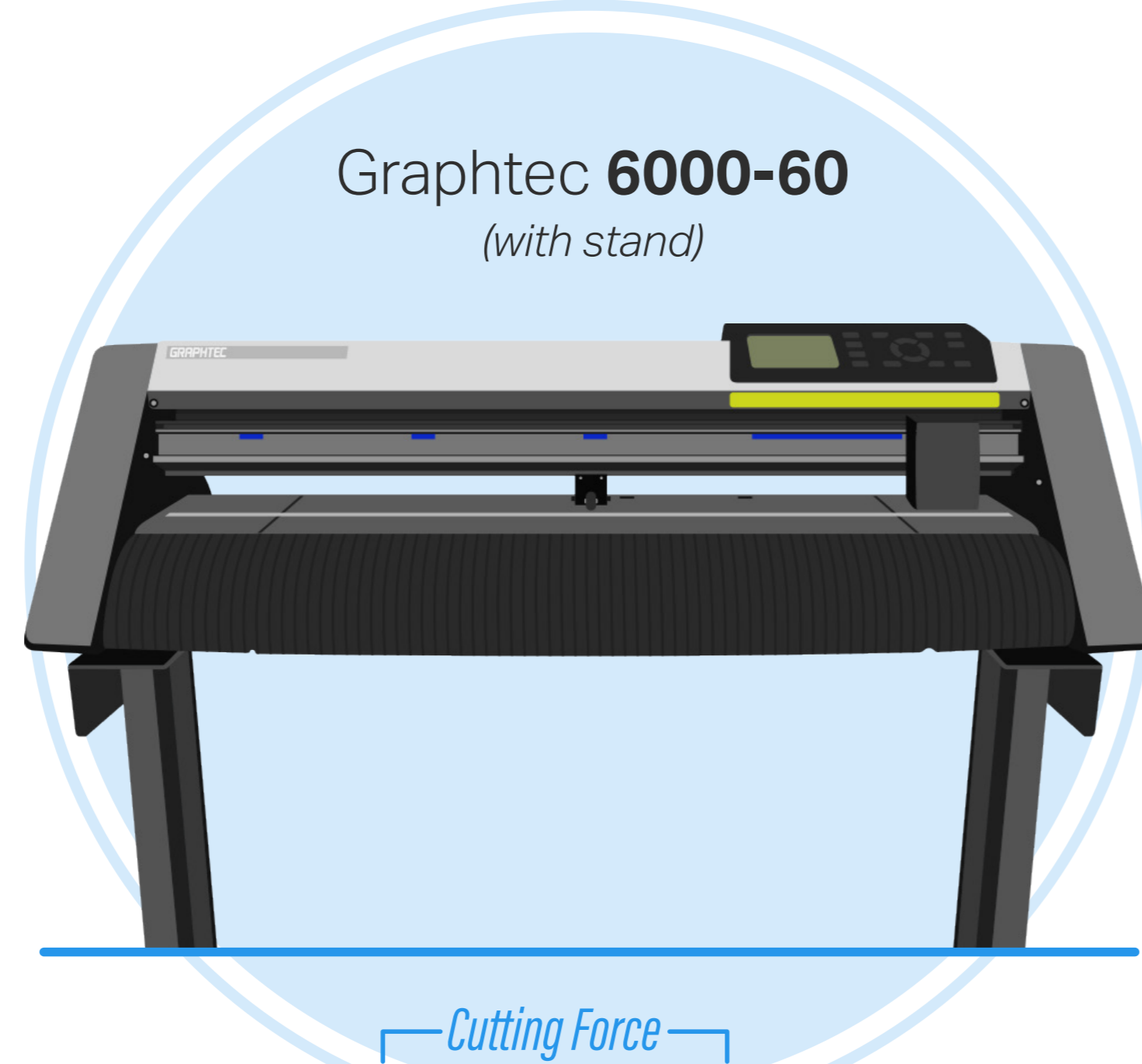
*Cutting Specs and  
Recommended Cut Settings  
for GCC, Roland, and Graphtec*



## GRAPHTEC



Graphtec 6000-40



Graphtec 6000-60  
(with stand)

Recommended Settings For First Cut	Blade	Single Cut	Double Cut	Speed
<b>Magic Flock</b>	60°		14-16	35
<b>Siser StripFlock</b>	60°	15		30-50
<b>Siser or Chemica</b> <small>(Non-Glitter/Non-Leather)</small>	45°	9-11		50-60
<b>Siser Glitter / Holographic</b>	60°		12-14	50-60
<b>Siser Brick</b>	60°		26-28	30-50
<b>Chemica Carbon / Leather</b>	60°	14-16	12-14	50-60
<b>FDC Decal Vinyl</b>	45°	8-10		50-60

### Speed Settings

For most cuts, speed will be around **60**. As you create designs that are smaller and more intricate (under 5"), speed should be decreased to **30**. If you notice the blade dragging or "picking at" your vinyl with small designs, decrease speed further.

### Graphtec CE6000-40

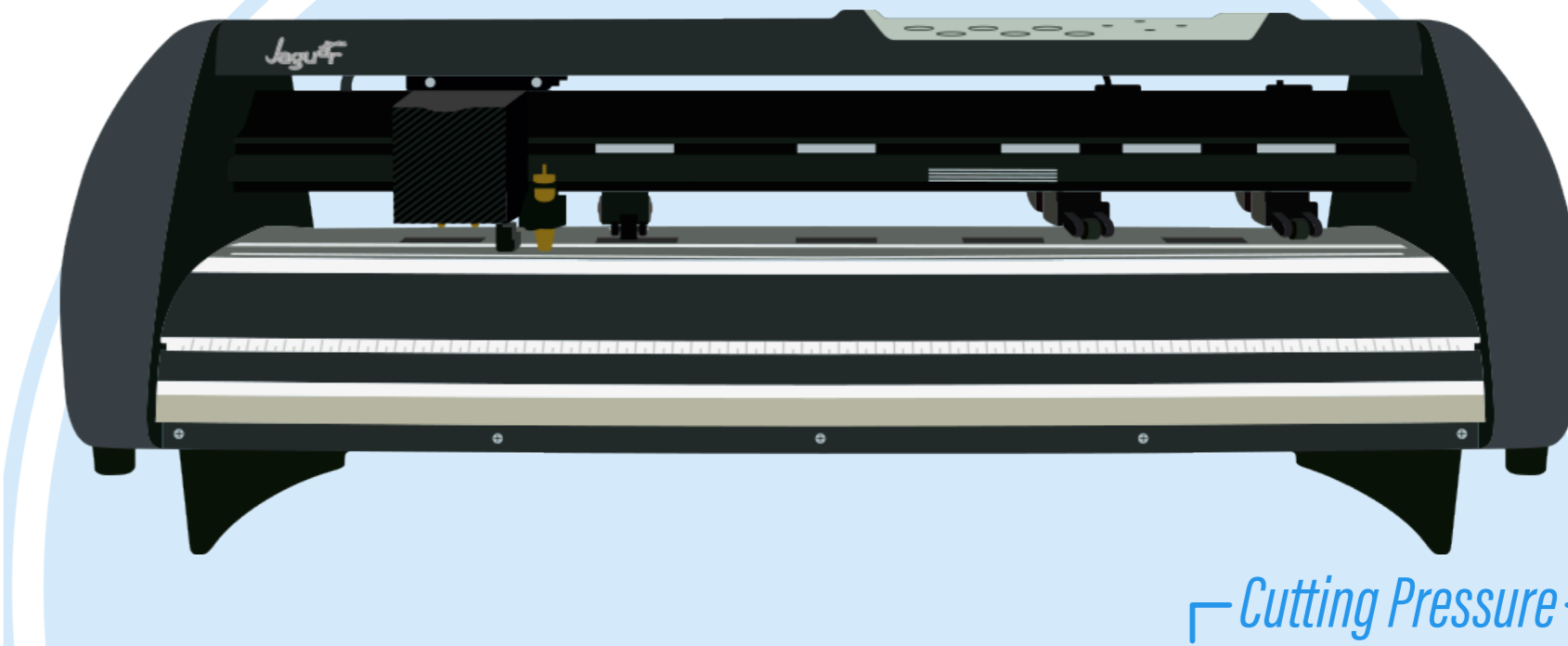
- 14.76" Maximum Cutting Width
- Servo Motor Technology - Up to 300 grams of cutting force
- Up to 24 ips (inches per second) - LCD Screen - 8 User Settings
- Comes with Graphtec Studio and Cutting Master 3 Software
- ARMS System (Automatic Registration Mark Sensor)
- 1 Year Warranty (2 Year Warranty if registered within 30 days)

### Graphtec CE6000-60

- 23.7" Maximum Cutting Width - Comes with Stand
- Servo Motor Technology - Up to 300 grams of cutting force
- Up to 35 ips (inches per second) - LCD Screen - 8 User Settings
- Comes with Graphtec Studio and Cutting Master 3 Software
- ARMS System (Automatic Registration Mark Sensor)
- 1 Year Warranty (2 Year Warranty if registered within 30 days)

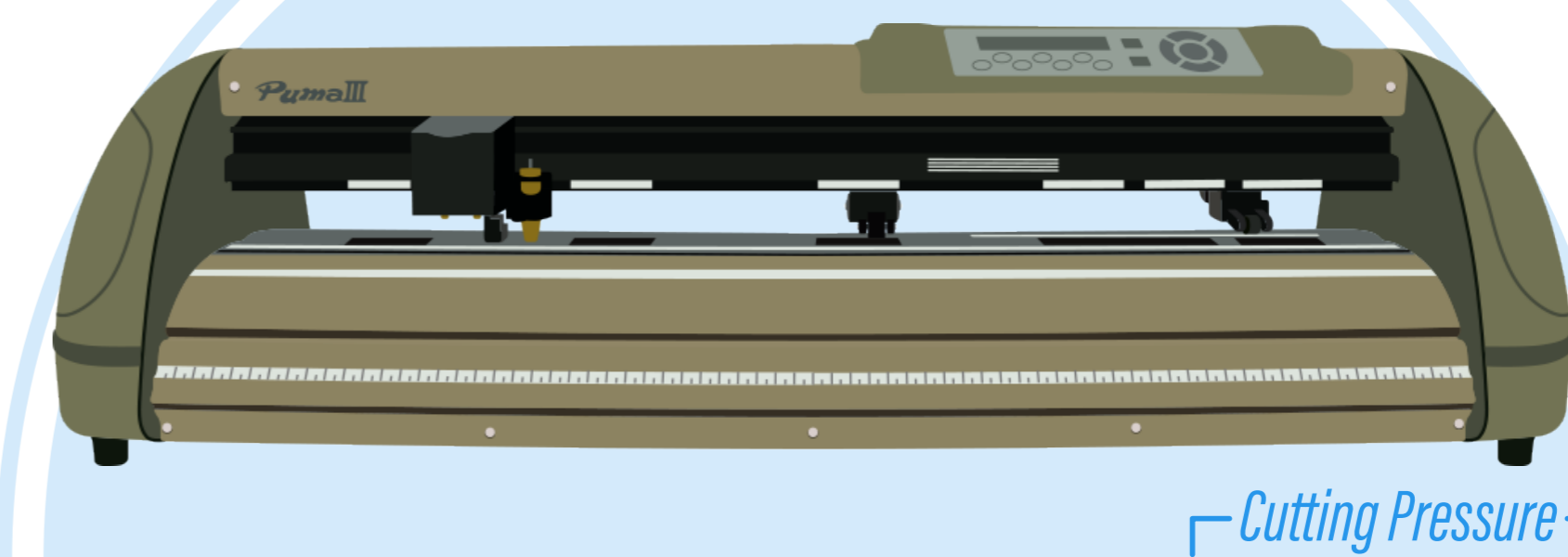
— Cut settings may slightly vary depending on cutter and blade usage. —

## GCC Jaguar IV



Recommended Settings For First Cut	Blade	Single Cut	Double Cut	Speed
<b>Magic Flock</b>	65°		80-100	50
<b>Siser StripFlock</b>	65°	90-110		60
<b>Siser Brick</b>	65°		100-120	60
<b>Siser or Chemica</b> <small>(Non-Glitter/Non-Leather)</small>	45°	60-70	40-60	60
<b>Siser Glitter / Holographic</b>	65°	90-110	70-90	60
<b>Chemica Carbon / Leather</b>	65°	60-70	50-70	60
<b>FDC Decal Vinyl</b>	45°	60-70	40-60	60

## GCC Puma III

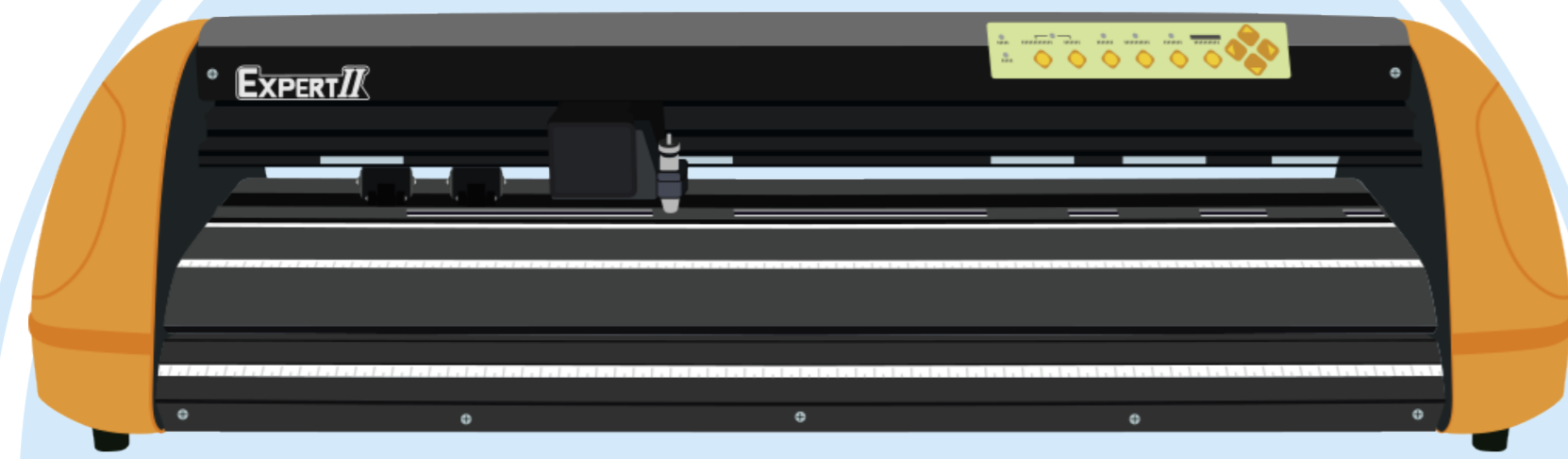


Recommended Settings For First Cut	Blade	Single Cut	Double Cut	Speed
<b>Magic Flock</b>	65°		80-100	50
<b>Siser StripFlock</b>	65°	90-110		60
<b>Siser Brick</b>	65°		120-140	60
<b>Siser or Chemica</b> <small>(Non-Glitter/Non-Leather)</small>	45°	60-70		60
<b>Siser Glitter / Holographic</b>	65°	90-110	70-90	60
<b>Chemica Carbon / Leather</b>	65°	90-110	70-90	60
<b>FDC Decal Vinyl</b>	45°	60-70		60

— Cut settings may slightly vary depending on cutter and blade usage. —



GCC Expert 2 | 2LX



— Cutting Pressure —

Recommended Settings For First Cut	Blade	Single Cut	Double Cut	Speed
<b>Magic Flock</b>	65°		90-110	50
<b>Siser StripFlock</b>	65°	90-110		60
<b>Siser Brick</b>	65°		120-140	50-60
<b>Siser Glitter</b>	65°		60-70	60
<b>Siser Reflect All</b>	65°		70-90	60
<b>Siser Holographic</b>	65°		90-110	60
<b>Siser or Chemica</b> <small>(Non-Glitter/Non-Leather)</small>	45°	60-70	40-60	60
<b>Chemica Carbon / Leather</b>	65°	90-110	70-90	60
<b>FDC Decal Vinyl</b>	45°	50-70	25-35	60

**Speed Settings**

For most cuts, speed will be around **60**. As you create designs that are smaller and more intricate (*under 5"*), speed should be decreased to **30**. If you notice the blade dragging or "picking at" your vinyl with small designs, decrease speed further.

**GCC Jaguar IV**

- 24" Cutting Width - DC Servo Motor Technology - Digital Screen
- Comes with Great Cut 3 Software - Up to 1530mm/sec cutting speed
- Up to 600 grams of cutting force - 1 Year Warranty
- AAS II Optic Lens for Contour Cutting (Automatic-Aligning System)

**GCC Expert 2**

- 23.2" Cutting Width - Stepper Motor - Up to 400mm/sec cutting speed
- Comes with Great Cut 3 Software - Up to 250 grams of cutting force
- 90 Day Warranty (After Registration)

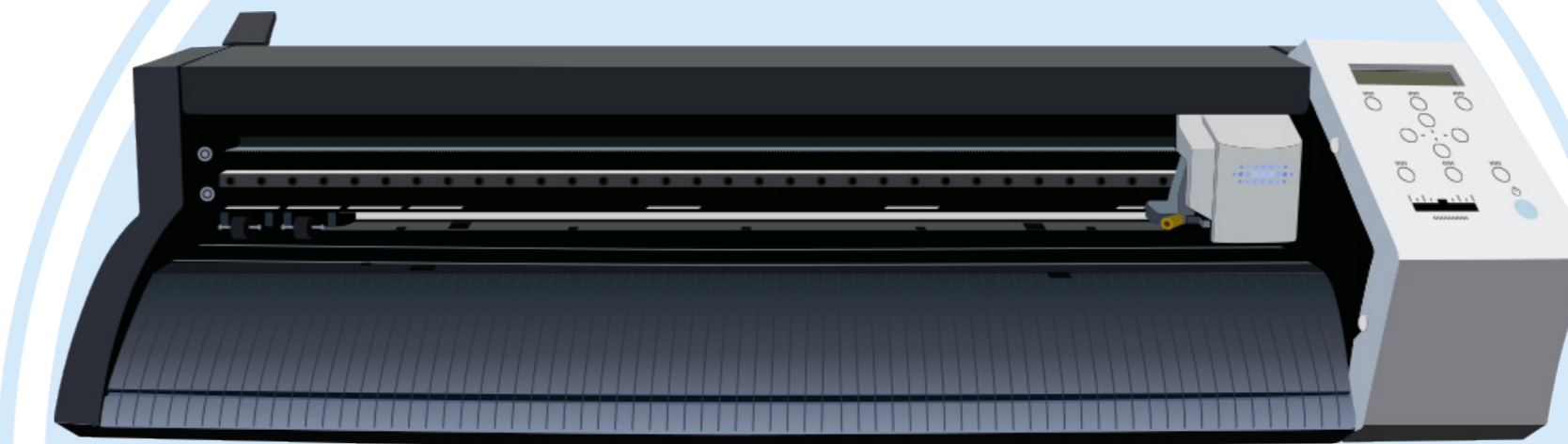
**GCC Puma III**

- 23.2" Cutting Width - DC Servo Motor Technology - Digital Screen
- Comes with Great Cut 3 Software - Up to 600mm/sec cutting speed
- Up to 400 grams of cutting force - 1 Year Warranty
- AAS II Optic Lens for Contour Cutting (Automatic-Aligning System)

**GCC Expert 2LX**

- 23.2" Cutting Width - Stepper Motor - Comes with Great Cut 3 Software
- Up to 250 grams of cutting force - Up to 400mm/sec cutting speed
- AAS II Optic Lens for Contour Cutting (Automatic-Aligning System)
- 90 Day Warranty (After Registration)

GS-24



Recommended Settings For First Cut	Blade	Pressure	Speed	Double Cut
<b>Magic Flock</b>	65°	80-100	20	Yes
<b>Siser StripFlock</b>	65°	90-110	25	No
<b>Siser Brick</b>	65°	120-140	25	Yes
<b>Siser or Chemica</b> <small>(Non-Glitter/Non-Leather)</small>	45°	100-110	25	No
<b>Siser Glitter / Holographic</b>	65°	100-120	25	Yes
<b>Chemica Carbon / Leather</b>	65°	90-110	25	No
<b>FDC Decal Vinyl</b>	45°	90-110	25	No

**Speed Settings**

For most cuts, speed will be around **25**. As you create designs that are smaller and more intricate (*under 5"*), speed should be decreased gradually. If you notice the blade dragging or "picking at" your vinyl with small designs, decrease speed further.

**Roland GS-24**

- 22.9" Maximum Cutting Width - Digital Servo Motor Technology
- 8 User Settings - LCD Screen - Comes with Cut Studio Software
- Up to 20 ips (inches per second) - Up to 250 grams of cutting force
- Built-In Optical Registration System - 2 Year Warranty



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